



NOTES:

ALL DIMENSIONS SHOWN ARE IN ENGLISH.

COMPONENT NO'S: FRAME 1575-0001; LID 1575-0002

MATERIAL: CAST GRAY IRON ASTM A-48 CLASS 35B

FINISH: BLACK PAINT (WHEN REQUIRED)

FOUNDRY MARK SHALL BE SHOWN ON THE BOTTOM OF THE COVER

FOUNDRY MARK SHALL BE SHOWN ON THE FRAME (INSIDE OR OUTSIDE)

ALL DRAFT ANGLES TO BE 5°, UNLESS OTHERWISE SHOWN.

ALL FILLETS ON RIBS ARE 1/8" RAD., ALL OTHERS ARE 1/4" RAD. UNLESS OTHERWISE SHOWN.

COVERS SHALL BEAR THE LETTER "D" FOR STORM DRAINS AND "S" FOR SEWERS. THE LETTERS SHALL BE APPROX. 2 1/2" HIGH WITH 1/2" LINE WIDTH AND PLACED IN THE CENTER OF THE COVER.

COVERS SHALL ALSO BEAR THE AGENCY'S IDENTIFICATION IN ACCORDANCE w/ INSTRUCTIONS FURN. BY THE AGENCY.

ALL LETTERS SHALL BE FLUSH WITH THE FINISHED SURFACE OF THE COVER.

WGT.: FRAME EST. 260# +-5%; LID EST. 175# +-5%

REF.: APWA-SCC STANDARD PLAN 630-0

DR. M. LAWTON	SCALE 1/8"=1"	TITLE: R-1575 FRAME AND LID		
CH.	DIM CHK.	NEENAH FOUNDRY COMPANY NEENAH WISCONSIN 54956	NF	NF-1575 150 B
APP.				
DATE 01-27-94				